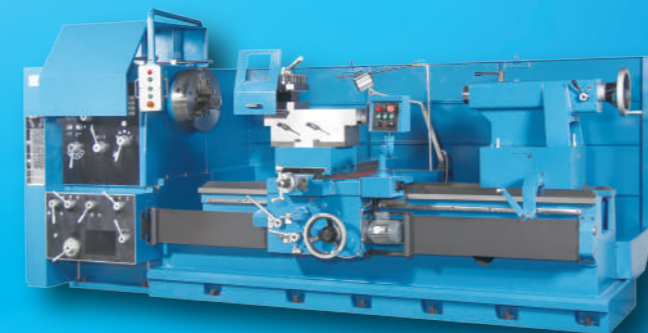


## CONVENTIONAL LATHE DY-1100G~1500G BED WIDTH 692MM



DY 1300GX2000



DY 1200GX4000

MODEL	DY-1100G	DY-1200G	DY-1300G	DY-1400G	DY-1500G
Swing	Distance between centers 1500/2000/2500/3000/4000/5000/6000/7000/8000/9000/10000/11000/12000/13000/14000/15000/16000/17000/18000/19000/20000/21000/22000/23000/24000/25000mm				
	Height of center (over bed)	550mm	600mm	650mm	700mm
	Swing over bed	1100mm	1200mm	1300mm	1400mm
	Swing over cross slide	730mm	830mm	930mm	1030mm
	Over gap swing	1600x750	1700x750	1800x750	1900x750
Bed	Bed width	692mm			
Headstock	Spindle nose	ISO A2-11 / A2-15 / A2-20 / A2-28			
	Spindle bore	153mm (STA.) / 230mm (OPT.) / 310/360mm (OPT.) / 410mm (OPT.)			
	Spindle speed (rpm)	3~420rpm			
	Number of spindle speed	12 steps			
Feeds- Thread	Leadscrew	Ø58 mm. 2T.P.I. or 12 pitch			
	Longitudinal feed range	0.0100~1.4145 mm/rev			
	Cross feed range	0.0102~0.5735mm/rev			
	Inch threads	35 kinds, 1~59 T.P.I.			
	Metric threads	34 kinds, 0.5~18mm			
Tool slide	Cross slide travel	750 mm			
	Compound rest travel	350 mm			
Tailstock	Quill travel	350mm			
	Quill diameter	125mm / 180mm (Opt.)			
	Taper of center	MT#6			
Motor	Main motor	40HP X 4P / 50HP X 4P(Opt.)			
	Rapid feed motor	1/2HP			
	Coolant pump	1/2HP			
Length (mm)	4000/4500/5000/5500/6500/7500/8500/9500/10500/11500/12500/13500/14500/15500 16500/17500/18500/19500/20500/21500/22500/23500/24500/25500/26500/27500				
Width (mm)	2100mm				
Height (mm)	1900	2000	2100	2200	2300
N.W. (kg) (approx.)	8750/9500/10250/11000/12500/14000/15500/17000/18500/20000/21500/23000/24500/26000 27500/29000/30500/32000/33500/35000/36500/38000/39500/41000/42500/44000				

Workpiece Weight capacity	Chuck only	Chuck + Tailstock	Chuck + 1 Steady rest + Tailstock	Chuck + 2 Steady rest + Tailstock
Spindle bore 153mm	1500kg	5000kg	8000kg	12000kg
Spindle bore 230mm~410mm	1900kg	5400kg	8400kg	12400kg

\* ABOVE SPECIFICATIONS ARE FOR YOUR REFERENCE AND SUBJECT TO CHANGE WITHOUT NOTICE. FOR SPECIAL REQUIREMENTS PLEASE CONTACT US.

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